

engineering, manufacturing, sales:

- membrane and industrial keyboards
- enclosures and front panels
- CNC sheet-metal forming
- touchscreen solutions
- system integration

surface technology:

- varnishing
- powder coating
- screen, pad and digital printing
- grinding, brushing, blasting
- EMI-/ESD-coating

✓ express service 5 – 10 – 15 working days



CUSTOMER INFORMATION | KDI00025

Date: 19.01.2011

„Adoption of customer data“

As your and our repro-time is precious, we want to draw your attention to the following:

Data in CAD:

- Dimension drawings acc. to DIN ISO 5455 or equal, as possible at the natural scale of 1:1
- Outer contour, positions of keys, breakthroughs, self-clinching fasteners
- Tail outlet and length tail as well as specific details
- Measured on center and acc. to zero point (no incremental dimensions)
- Length specification of studs/fasteners, whether they are active dimensions or fasteners
- File formats: DXF, DWG, HiCad, Step, Solid Works,
- Font, font size and precise position of the writing with dimensions in consideration of level of surface
- Company logo as a vector file, if not yet available EPS, AI, CDR

If these conditions cannot or only partly be met, we have to charge additional expenses.

Data regarding the graphics-layout:

- **preferred:** CorelDraw (up to version 15, without pixel images; used fonts converted into paths or supplied)
- EPS, Adobe Illustrator (.ai) (without embedded bitmaps or only upon consultation)
- PDF – Files (Portable Document Format), vector file
- Bitmaps as well as film templates upon consultation
- Paper print-out or drawing
- Mac-data must be converted to curves
- Supply fonts as True-Type-Fonts or indicate type and font size

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Additional time expenditure = additional costs are created if a test on the usability of your drafts must be performed by our repro department: Adobe Acrobat (.pdf); screen formats (.jpg, .gif, .png) and paper documents. Sticker or the like in most cases aren't suitable for the creation of print templates.

Templates, that can't be used definitely: unsuitable templates such as paper-fax, Microsoft Office files (.doc, .xls, .ppt) can be used only to be viewed or for transmission of texts.

Color definition:

- RAL- K5-color fan
- HKS K-fan
- PANTONE-color fan
- MARABU System 21
- NCS
- Color sample for color determination by measurement

Data transmission:

- bigger amounts of data per carrier, CD, USB stick

Otherwise also by E-Mail

Contact data:

- Tel: + 49/7081/9540- 0
- Fax: + 49/7081/9540- 90
- E-Mail: please at the project manager or at
Richard@WoehrGmbH.de
- ISDN/Fritz card: (after prior consultation)

If you have further questions- contact us!

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